

# Modification Charges

## Door Modifications

Item	Description	List Price
3710240	· Undercut Door Bottom	\$256.00
3710241	· Cut Door Down in Width	\$711.00
3710291	· Prep UNIFIT Door (up to 4 Hinges & 1 Lock)	\$375.00

## Hinge Preparations

Item	Description	List Price
3710290	· Relocate Hinge (each)	\$254.00

## Glass Lites & Louver Preparations

Item	Description	List Price
3710270	· V, N, G or L Cutout Only & Install	\$182.00
3710271	· FG or FL Cutout Only & Install	\$272.00
3710390	· V, N, G or L Cutout/Reinforce & Install	\$274.00
3710391	· FG or FL Cutout/Reinforce & Install	\$364.00
3710392	· Cutout Only - 24" x 36" or Less	\$111.00
3710393	· Cutout Only - Larger than 24" x 36"	\$156.00

*Glass Kits/Louvers Extra*

## Flushbolts & Astragals

Item	Description	List Price
3710310	· Flushbolt Prep Top & Bottom	\$90.00
3710311	· Flushbolt Prep Using Astragal +	\$105.00
3710312	· Attach Standard Astragal +	\$92.00
3710313	· Auto Flushbolt Prep +	\$281.00

*"+" Denotes Astragal Extra*

## Lock, Exit Device & Strike Preparations

Item	Description	List Price
3710330	· Convert MOL to CH	\$102.00
3710339	· Convert CH to MOL	\$256.00
3710332	· ASA Strike Prep - Inactive Leaf w/o Astragal	\$163.00
3710333	· Deadlock Prep	\$160.00
3710334	· Deadlock Strike Prep - Inactive Leaf	\$160.00
3710335	· Blank Out MOL - Plate Only	\$46.00
3710336	· Blank Out MOL - Fill & Finish	\$95.00
3710337	· Open - Back Strike Prep	\$213.00
3710338	· Sectional Trim or Exit Device Function Prep	\$95.00
3710394	· Mounting Holes for Lockset or Exit Trim	\$60.00
3710395	· Concealed VR Exit Device Prep	\$703.00
3710396	· Power Transfer Prep (no conduit)	\$178.00

\*All preparations are not available at all Service Centers. Consult your local center for availability.

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## Miscellaneous Door Preparations

Item	Description	List Price
3710360	· Viewer Prep (viewer not included)	\$41.00
3710361	· Mail Slot Prep (mail slot not included)	\$203.00
3710362	· Monorail Prep (gasket not included)	\$702.00
3710363	· Dutch Door Prep 68-72 (add to 80 door price)	\$587.00
3710364	· Seamless (Bondo Fill) Edges (per door)	\$213.00

## Label Attachment Charges - Doors

Item	Description	List Price
3710380	· UL 3 Hour Label - Door	\$49.00
3710381	· UL 1-1/2 Hour Label - Door	\$49.00
3710382	· UL 3/4 Hour Label - Door	\$49.00
3710383	· UL 20 Minute Label - Door	\$49.00
3710533	· WH 3 Hour Label - Door	\$49.00
3710532	· WH 1-1/2 Hour label - Door	\$49.00
3710531	· WH 45 Minute Label - Door	\$49.00
3710530	· WH 20 Minute Label - Door	\$49.00

## Frame Modifications

Item	Description	List Price
3710400	· Install Sill Anchors (per frame)	\$26.50
3710401	· Setup & Weld Frame	\$119.00
3710403	· Cut Frame Bottom/Weld Sill Anchor (per frame)	\$92.00
3710404	· Splice Jamb (per splice)	\$116.00
3710405	· Dutch Door Frame 68-72 (add to 80 frame price)	\$282.00
3710406	· Cutdown/Splice Head for KD Frame	\$116.00
3710410	· Cutdown Head for Welded Frame	\$90.00
3710407	· Silencer Preps (per frame)	N/C

## Hinge Preparations

Item	Description	List Price
3710423	· Add 4-1/2" Hinge Prep (each hinge)	\$84.00
3710425	· Prep for 5" Hinge (each hinge)	\$57.00
3710431	· Reinforce for Double Acting Hinges (per frame)	\$166.00
3710432	· Punchout for Hinge - No Reinforcement (each)	\$32.00
3710665	· Remove spacer or grind tabs for HW (per hinge)	\$31.00
3710426	· Power Transfer Prep (no conduit)	\$107.00
3710367	· Electric Hinge**	\$29.00

Notes: 1. \*\* 1/2" hole in hinge reinforcement - No wiring, conduit, or junction box.

\*All preparations are not available at all Service Centers. Consult your local center for availability.

# Modification Charges

## Strike & Flushbolt Preparations

Item	Description	List Price
3710450	· Add ASA Strike Prep	\$69.00
3710451	· Electric Strike Prep	\$90.00
3710452	· Deadlock Strike Prep 1-5 Units	\$69.00
3710453	· Blank Out Strike - Fill & Finish	\$163.00
3710570	· Blank Out Strike - Install Plate Only	\$45.00
3710454	· Punchout for Strike - No Reinforcement	\$32.00
3710455	· Flushbolt Strike Prep - Hole Only	\$32.00
3710456	· Reversible Flushbolt Strike Prep	\$73.00
3710457	· Reinforce Frame (for RIM Exit Strike or Removable Hardware Mullion)	\$31.00
3710663	· Reinforce Head for Surface VR Exit Device	\$31.00
3710571	· Concealed VR Strike Prep	\$105.00

## Closer / Holder / Stop Preparations

Item	Description	List Price
3710470	· Install Single Head CR	\$31.00
3710471	· Install Double Head CR	\$62.00
3710572	· Prep Head for Concealed Holder	\$234.00
3710573	· Reinforce Head for Coordinator	\$59.00
3710664	· Reinforce Head for Overhead Stop	\$31.00

## Anchor Preparations

Item	Description	List Price
3710490	· Punch & Dimple Only (each) [Anchors Not Included]	\$10.00
3710491	· Punch & Dimple with Anchor (each)	\$16.00
3710492	· Punch & Dimple with Anchor and Bolt (each)	\$25.00
3710493	· Weld in Anchor (each)	\$11.00

## Label Attachment Charges - Frames

Item	Description	List Price
3710510	· UL Label Jamb Pair 68-72 Single	\$26.00
3710511	· UL Label Jamb Pair 68-72 Double	\$52.00
3710512	· UL Label Jamb Pair 80 Single	\$26.00
3710513	· UL Label Jamb Pair 80 Double	\$52.00
3710534	· WH Label 20 Minute Jamb Pair Single	\$26.00
3710535	· WH Label 45 Minute Jamb Pair Single	\$26.00
3710536	· WH Label 1-1/2 Hour Jamb Pair Single	\$26.00
3710537	· WH Label 3 Hour Jamb Pair Single	\$26.00
3710538	· WH Label 20 Minute Jamb Pair Double	\$52.00
3710539	· WH Label 45 Minute Jamb Pair Double	\$52.00
3710540	· WH Label 1-1/2 Hour Jamb Pair Double	\$52.00
3710541	· WH Label 3 Hour Jamb Pair Double	\$52.00

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# Modification Charges

## Fabrication & Welding Charges

Item	Description	List Price
3710600	· 2" Face, Cut & Weld (per end connection)	\$109.00
3710601	· 4" Face, Cut & Weld (per end connection)	\$127.00
3710602	· 6" Face, Cut & Weld (per end connection)	\$156.00
3710614	· 8" Face, Cut & Weld (per end connection)	\$156.00
3710615	· 10" Face, Cut & Weld (per end connection)	\$184.00
3710652	· 2" Face, Weld Only (per end connection)	\$93.00
3710653	· 4" Face, Weld Only (per end connection)	\$111.00
3710654	· 6" Face, Weld Only (per end connection)	\$140.00
3710613	· Stick Cut to Length	\$33.00
3710655	· Miter BJ (per end)	\$34.00
3710656	· Cut & Notch BJ (per end)	\$34.00
3710657	· Cut & Notch Mullion (per end)	\$54.00
3710605	· Install FWS - Tack Weld Seam Only (per ft.)	\$12.25
3710606	· Install FWS - Tack Weld Seam & Fill (per ft.)	\$59.00
3710658	· Install FNS - Tack Weld Seam Only (per ft.)	\$12.25
3710659	· Install FNS - Tack Weld Seam & Fill (per ft.)	\$59.00
3710607	· Glazing Bead, Cut to Length Only (per ft.)	\$9.25
3710608	· Glazing Bead, Cut to Length & Install (per ft.)	\$15.50
3710700	· Apply 3/4" UL Stop Extension (per ft.)	\$11.25
3710666	· Field Splice (per splice)	Inquire

## Hardware Preparations

Item	Description	List Price
3710609	· 4-1/2" Hinge Prep in BJ (each)	\$43.00
3710576	· 5" Hinge Prep in BJ (each)	\$55.00
3710610	· 4-1/2" Hinge Prep in Mullion (each)	\$95.00
3710577	· 5" Hinge Prep in Mullion (each)	\$105.00
3710611	· ASA Strike Prep in BJ	\$69.00
3710612	· ASA Strike Prep in Mullion	\$118.00
3710578	· Rim Exit Reinforce in Mullion	\$69.00
3710365	· Mag Switch / DPS - Hole only	\$31.00
3710366	· Mag Switch / DPS - Prep and reinf. (no junction box)	\$102.00
3812504	· 8" Junction Box Welded in	\$34.00
3812503	· 14" Junction Box Welded in	\$34.00

## Label Attachment Charges - Sticks

Item	Description	List Price
3710662	· UL Label 45 Minute Borrowed Lite	\$29.00

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### About Allegion

Allegion (NYSE: ALLE) is a global pioneer in seamless access, with leading brands like CISA®, Interflex®, LCN®, Schlage®, SimonsVoss® and Von Duprin®. Focusing on security around the door and adjacent areas, Allegion secures people and assets with a range of solutions for homes, businesses, schools and institutions.

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